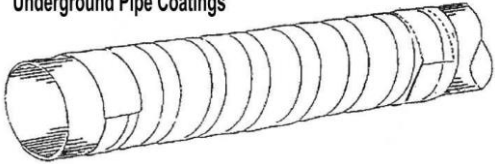


## POLYKEN Liquid Adhesive Primer

The Valuable Solution For  
Underground Pipe Coatings



### POLYKEN Liquid Adhesive

### Primer 1027 Coating

#### Description

The **POLYKEN 1027<sup>®</sup>** liquid adhesive is designed to complement the **POLYKEN 980<sup>®</sup>** system for the corrosion protection of new and existing pipelines with a maximum operating temperature of 175°F(80°C). The Liquid adhesive consist of a mixture of butyl rubber and synthetic compound and a solvent-gasoline. The Liquid adhesive is quickly drying applied to the appropriately prepared pipe surface before application of inner layer tape. The function of Liquid adhesive is to provide a bonding medium between the pipe surface and the inner layer tape. It is suitable for hand brush or machine spray application. It can be applied by hand or machine.

Hand-application: app. 0,2 litre/m<sup>2</sup> pipe surface

Machine application: app. 0,1 litre/m<sup>2</sup> pipe surface

#### Caution:

Store away from heat source,

Properly stored, all Polyken liquid coating systems have a shelf life of 3 years.

Polyken liquid adhesive systems are flammable mixtures.

#### Features & Benefits:

Heavy duty adhesive

Quick Dry

Conformable to irregular pipe

Compatible with general coating system

#### Properties

PROPERTIES	UNIT	POLYKEN 1027
Solid content	%	27
Weight	Kg/liter	0.87
Viscosity+23°C (out flow time,4mm nozzle)	sec	40±5
Flash point	°C	15
Drying time **	min	5-10
Color		black

\*\*Drying time depends on ambient conditions.

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